



8530

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RBW2905G00232-3G
Job Sheet 189048



Part No: RBW2905G00232-3G

Job Qty: 4 ea

Part Name: Adapter Assembly, Pcm Return Line



12412

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/17/19

Job Tracking No:

Due Date: 3/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW2905G00232-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/8/19	3/8/19	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	4 pcs	3/8/19	3/8/19	0.08	0.50	Small Fab-9		MLL
110	QC	4 pcs	3/8/19	3/8/19	0.00	0.00	QC5		MLL
130	Packaging	4 pcs	3/8/19	3/8/19	0.00	0.00	Packaging3-2		MLL
140	QC21-FG	4 Ea	3/8/19	3/8/19	0.00	0.00	QC21		MLL

Part Op 100 - 1- Assemble as pre DWG RBW2905G00232-3G ***NOTE SEE ATTACHED INSTALLATION INSTRUCTIONS.
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
N-2784-08	Coupling	4 Ea (1 ea)	90-Start up Operation	3140432 1130
12-8 HTX-S	Union #8 To #12 (Fluid Connector)	4 Ea (1 ea)	100-Small Fab	5074036
8 BU-S	Nut 1/2" Furulock, Steel (Fluid Connector)	4 Ea (1 ea)	100-Small Fab	5074701
8 TU-S	Ferrule Rnd 1/2" Flareless, Steel (Fluid Connector)	4 Ea (1 ea)	100-Small Fab	5154918
RBW2905G00232-3G-7	Tube Assembly	4 Ea (1 ea)	100-Small Fab	5160116
TK FG2406-12-16	Union #12 To #16 (Fluid Connector)	4 Ea (1 ea)	100-Small Fab	5075151

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	N-2784-08	4	8	0
100-Small Fab	12-8 HTX-S	4	18	0
	8 BU-S	4	19	0
	8 TU-S	4	17	0
	RBW2905G00232-3G-7 -2V	4	0	0
	TK FG2406-12-16	4	15	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

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Container No: S160245


Part: FBW2905G00232-3G

Job No: 189048

Serial No/ Batch: S160245

Revision: 2

Inspector:

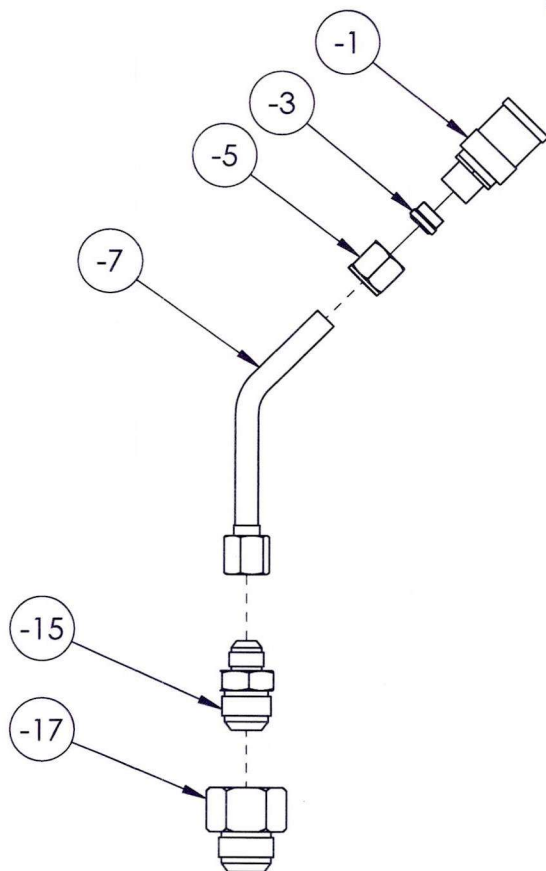
Exp Date:

Instructions:

Date: 03/07/19

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 CH'D P/N FROM 165008 TO N-2784-08, -3, -5, -11, & -13, CH'D MATERIAL FROM S.S. TO STEEL. -15 CH'D MATERIAL FROM BRASS TO STEEL. -17 CH'D MATERIAL FROM S.S. TO STEEL AND P/N FROM FG2406-16-12 TO FG2406-12-16. ADDED NOTES 1 AND 2.	10/9/2013	RJC	JAG
2	15-0323	UPDATED TO NEW DRAFTING STANDARDS. -9 CH'D MAT'L WAS SS IS SS SEAMLESS.	10/6/2015	DPD	JAG



NOTES:

1. REF. AGUSTA T/N: 3G2905G00232.
2. PART OF KIT: RBW2905G00132-3G.

44

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	COUPLING		(STRATOFLEX #N-2784-08)	1
		B/O	-3	1	FERRULE	STEEL	Ø1/2 FLARELESS FERRULE (FLUID CONNECTOR # 8 TU-S)	1
		B/O	-5	1	NUT	STEEL	1/2" FERULOK (FLUID CONNECTOR # 8 BU-S)	1
	X		-7	1	TUBE ASSEMBLY			2
	1	B/O	-9		TUBE	SS SEAMLESS	Ø1/2 X .049 WALL X 6.0	2
	1	B/O	-11		NUT	STEEL	FLARE NUT (FLUID CONNECTOR # 8 BTX-S)	2
	1	B/O	-13		SLEEVE	STEEL	1/2 TUBE SLEEVE (FLUID CONNECTOR # 8 TX-S)	2
		B/O	-15	1	UNION	STEEL	#8 TO #12 (FLUID CONNECTOR # 12-8 HTX-S)	1
		B/O	-17	1	EXPANDER	STEEL	#12 TO #16 (FLUID CONNECTOR # TK FG2406-12-16)	1
	ASSY -7							

DART AEROSPACE	
TITLE ADAPTER ASSY, PCM RETURN LINE	
DWG NO. RBW2905G00232-3G	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:4	DATE 3/3/2011
SHEET 1 OF 2	